

Installation instruction

PRODUCT DESCRIPTION:

●Toyota Hilux 2021 + Legend hunter Front





PRODUCT SAFETY & LEGAL DISCLAIMER

- <u>IMPORTANT READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.</u>
- Review the product package and contents prior to beginning the installation.

Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.

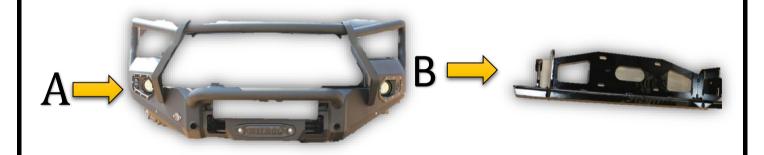
- This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.
- Test fit the product on the vehicle prior to any third party modifications and or finishing. The manufacturer and/or distributors do not accept responsibility for third party charges, labour and or third part replacement modifications. Some modifications may void the factory warranty.
- Exercise due-diligence when installing this product. The manufacturer and distributors of this product do not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Careless installation and operation can result in serious injury or equipment damage.
- This product is for general off-road use. All liability for installation and use rests with the owner/operator.



Installation instruction

PARTS INCLUDED IN THE LIST:

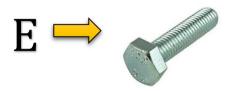
A	Complete & assembled bumper	1
В	Winch plate	1
С	Chassis Stiffeners	2
D	Radiator plate	1
Е	M10 x 40 Hex Bolts	2
F	M10 x 80 Hex Bolts	2
G	M10 x 25 x 3 Semi Fender Washers	8
Н	M10 Nyloc Nuts	4
I	M12 x 40 x 1.5 Hex Bolts	2
J	M12 x 30 x 3 Semi Fender Washers	34
K	M12 Nyloc Nuts	16
L	M12 x 40 x 1.75 Hex Bolts	16
M	Sets of light connectors	2







Installation instruction





















Installation instruction

Please insure that all parts and fasteners are accounted for before starting the fitment, if any parts are not included please give us a call on $\underline{065\,100\,62525}$ or $\underline{074\,227\,1524}$ and we will gladly assist you .

ESTIMATED TIME FOR INSTALLATION:

3-4 hours

<u>Please follow the necessary steps to complete your fitment.</u>

BEFORE AFTER





STEP 1

Remove the following from the vehicle:

- Plastic bumper
- Standard grill.

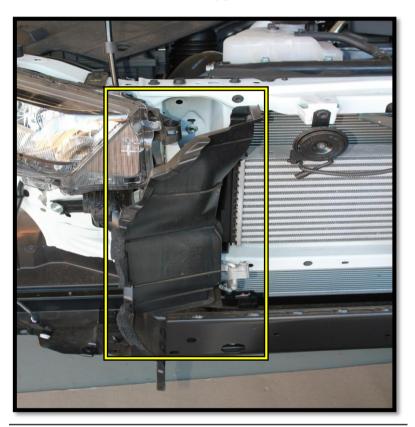




Installation instruction

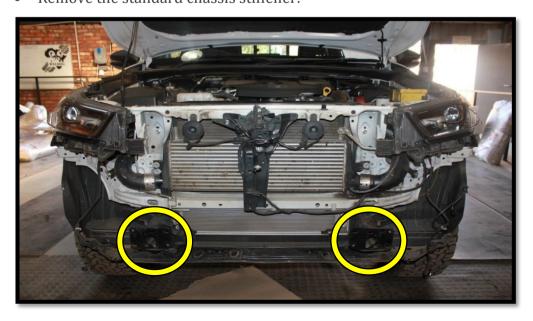
STEP 2

• Remove the air Ducting plastics on both sides of the vehicle.



STEP 3

Remove the standard chassis stiffener.

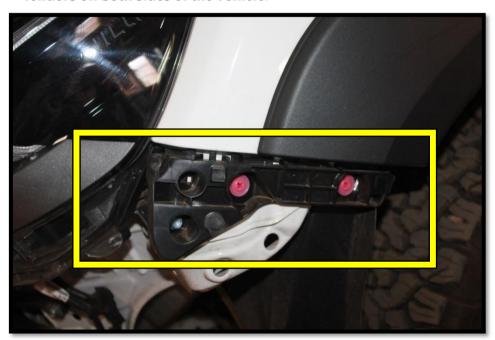




Installation instruction

STEP 4

 Remove the indicated bumper brackets next to the head lights just below the fenders on both sides of the vehicle.



- When removing the bumper brackets as shown above, tape off all edges with masking tape.
- Clean the surface with spirits before spraying.
- Spray the area marked with black spray paint.
- Remove the masking tape after spraying.







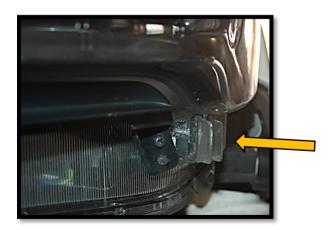
Installation instruction

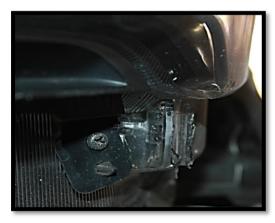
STEP 5

 There are brackets below the head lights that needs to be cut until it no longer causes an obstruction to the fitment of the bumper as shown on the photos below.







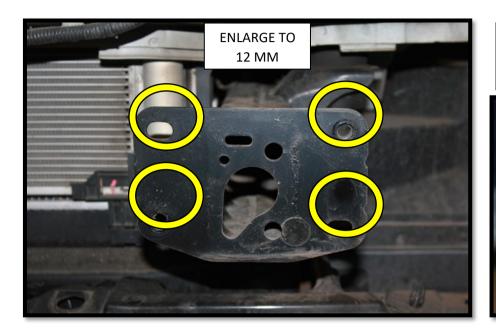


STEP 6

- Remove the nuts at the back of the chassis flange.
- The holes indicated on the chassis flange should be enlarged to 12mm.
- All drilled or cut parts should be coated to prevent corrosion.



Installation instruction



REMOVE THE NUTS FROM THE BACK OF THE FLANGE



STEP 7

• Lightly tighten the winch plate and stiffeners supplied to the side and the front of the chassis.





Installation instruction

STEP 8

- Ensure that the winch plate's vertical brackets are in alignment and centred with the vehicles chassis before tightening all fasteners.
- Slightly tighten your grill back to your vehicle and fit the bumper with the grill slightly tightened.



STEP 9

- Do not cut any wires, or remove the standard OEM light plugs.
- Strip back to small pieces of insulation from the wire and attach the female lugs to the harnass.
- Cover and tidy all open wires and loose parts.
- Connect the male lugs to the supplied fogg light and connect to the wiring harnass plugs.
- Connect the fog lights to the harnass.









Installation instruction

STEP 10

- Torque the chassis mount fasteners to (95 NM).
- Spray and mark each fastener afterwards with a paint marker.
- Ensure that the bumper is not pinching the lights or the fenders when fastening all bolts.
- When the Bumper is aligned drill two (M10) holes for the locking bolts and fasten properly.
- Fasten locking bolts and mark them with a paint marker.







STEP 11

- Cut the inner fender liners evenly with the bumper, and tuck them in neatly behind the bumper.
- Secure liner from the inside with cable ties to secure them in place.
- Fasten the supplied radiator plate to the bottom of the vehicle.







Installation instruction







- Measure the grill from top to bottom.
- Make a mark at approximately 320mm on both sides of the grill.
- With masking tape mask of and cut across your line.
- Test fit the grill to the fitted bumper, trim back the grill gradually if still needed.
- Use photos supplied as a reference.
- Please ensure that all parts and fasteners are fitted and tightened before letting the vehicle leave your premises.
- Retention all fasteners after 3 months or 500KM of installation to ensure all parts are still fastened and safe for the client.

Here is too many safe adventures.



Installation instruction

Wildog Accessories (Pty) Ltd | Contact num

Copy 4

 Remain in book for Fitment Centre Records

Contact numbers:

A Warranty form is included with all Wildog Accessories orders placed, please insure that it is completed with every fitment and retention of the bumper if there is no Warranty form completed your 1 year Warranty on the bumper will be voided.

		AP.	www.wildog.co.za sales@wildog.co.za					0742271524					
	* ****	(T) \$			17 Akwamaryn Street Klerksoord Pretoria						Jobcard		
	113				Fitme	ent Centr	ntre Reference:				Date:		
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- 4	ACCESSORIES	FRONT		ACCESSORIES REAR					ACCESSORIES				
umper		No		Bum	per	Yes	No		Bash plate	Yes	No		
Winch	Yes	No		Spare whe		None	Single	Dual	Lower c/arms Transfer c/p	Yes	No		
PDC's Radar		No No		PD	22-21	Yes	No			Yes	No No		
	towbar Yes	No			ball	Yes	No		Rock Sliders Roof rack	Yes	No		
Other		NO	15	Wiring ha		Yes	No	I	Other	163	NO		
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	Winch plate	Yes	No No		Spine		Yes	No No	Technician Name				
	Stiffners		.10	1	Shell		Yes	No					
-	Bumper Shell Radiator plat		No		Recovery points			l No	i				
	Lights	Yes	No	7			Yes	No	i				
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CI	JSTOMER DEC	ER DECLARATION			OTHER				Signature : Customer (At Re-Check)				
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It is essential to complete this card in full. Return to Wildog accessories via email to validate this warranty. No warranty form, no claim. Warranty will be void if retention is not done

Signature: Fitment Centre (At Fitment)

Signature: Customer (At Fitment)